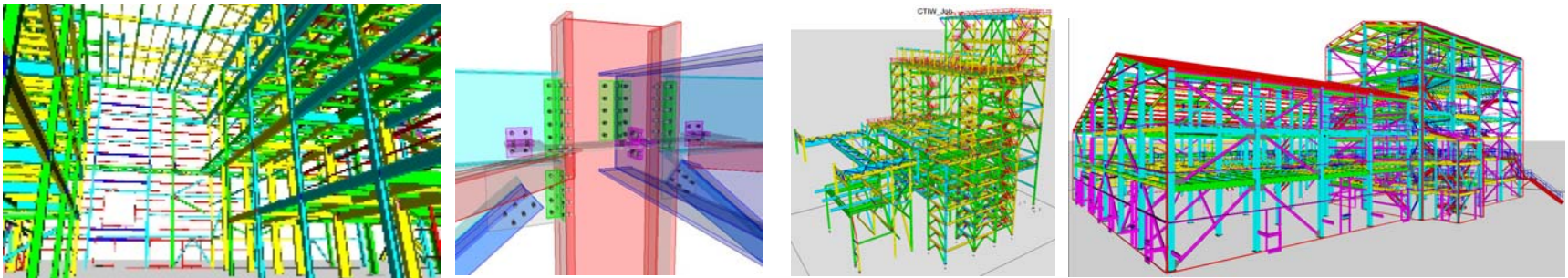


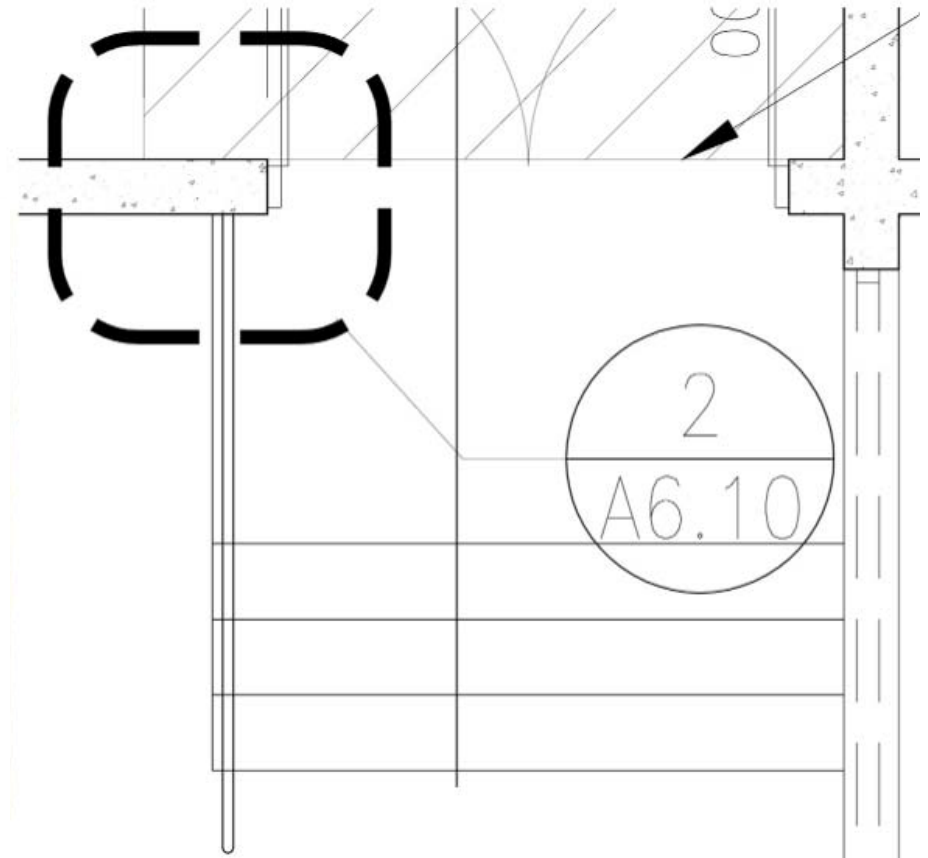
# CIS/2 and IFC for Structural Steel



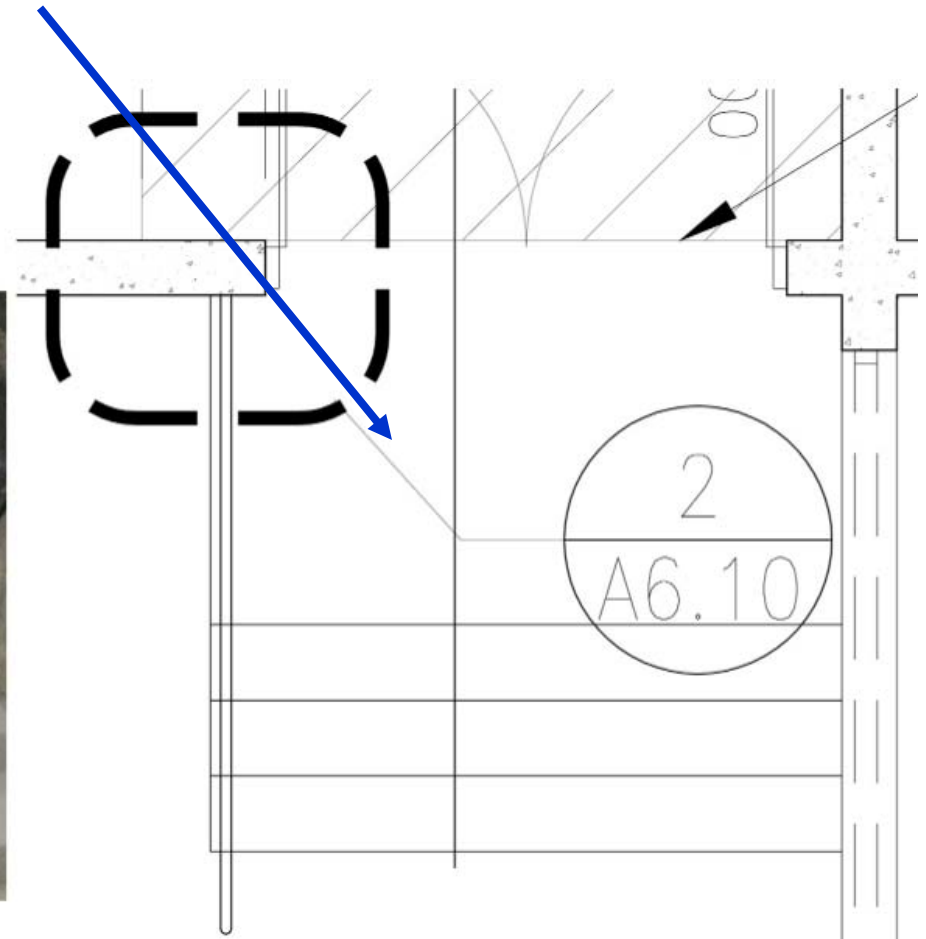
**Robert Lipman**  
**National Institute of Standards and Technology (NIST)**  
**Computer Integrated Building Processes Group**

**[cis2.nist.gov](http://cis2.nist.gov)**

# What's the point of all this data exchange?



To avoid problems like this!



# Information Representation for the Steel Supply Chain

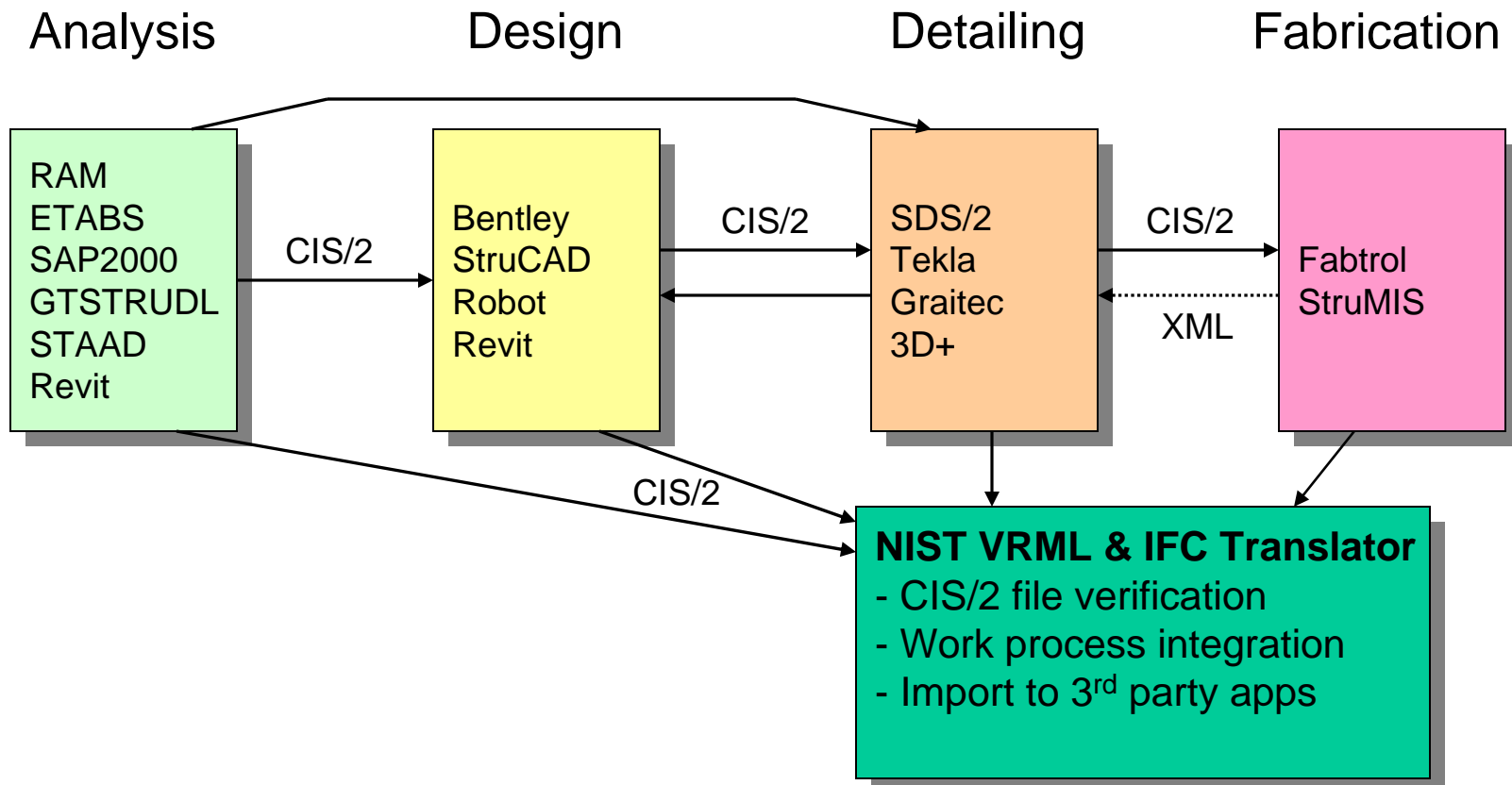




## What is CIS/2?

- CIMsteel Integration Standards
- Developed by Andrew Crowley and Alastair Watson at the Steel Construction Institute (UK)
- Adopted by the American Institute of Steel Construction (AISC) in 1998
- 15+ implementations import and/or export
- Implemented as file exchange, provides for DBMS
- Analysis, design, and detailed models
- Logical relationship between models
- Parts, assemblies, loads and reactions, materials, connections, drawing references, modification history, process information
- STEP is technical basis for CIS/2
- Schema described using Express language

# Data Exchange Scenarios with the CIMsteel Integration Standards (CIS/2)



# What's in a CIS/2 file (detailed model)

```
#43= LOCATED_PART(92,'92','brace',#42,#33,#20);
#42= (COORD_SYSTEM('', 'Part CS', $, 3)
      COORD_SYSTEM_CARTESIAN_3D(#40)COORD_SYSTEM_CHILD(#18));
#40= AXIS2_PLACEMENT_3D('Part axes', #34, #38, #36);
#34= CARTESIAN_POINT('Part origin', (0., 0., 0.));
#38= DIRECTION('Part z-axis', (0., 0., 1.));
#36= DIRECTION('Part x-axis', (1., 0., 0.));
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly CS', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#33= (PART(.UNDEFINED., $)PART_PRISMATIC()PART_PRISMATIC_SIMPLE(#21, #26, $, $)
      STRUCTURAL_FRAME_ITEM(92, '92', 'brace')STRUCTURAL_FRAME_PRODUCT($)
      STRUCTURAL_FRAME_PRODUCT_WITH_MATERIAL(#27, $, $));
#21= SECTION_PROFILE(1, 'W14X158', $, $, 5, .T.);
#26= POSITIVE_LENGTH_MEASURE_WITH_UNIT
      (POSITIVE_LENGTH_MEASURE(258.48791), #3);
#3= (CONTEXT_DEPENDENT_UNIT('INCH')LENGTH_UNIT()NAMED_UNIT(#1));
#1= DIMENSIONAL_EXPONENTS(1., 0., 0., 0., 0., 0.);
#27= MATERIAL(1, 'GRADE50', $);
#20= LOCATED_ASSEMBLY(92, '92', 'brace', #18, $, #19, #10);
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly Coordinate System', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#19= ASSEMBLY_MANUFACTURING(92, '92', 'brace', $, $, $, $, $, $, $);
#10= STRUCTURE(1, 'cis_2', 'Unknown');
```

Steel part  
defined by a  
cross section,  
length, and  
material

# What's in a CIS/2 file (detailed model)

```
#43= LOCATED_PART(92,'92','brace',#42,#33,#20);
#42= (COORD_SYSTEM('', 'Part CS', $, 3)
      COORD_SYSTEM_CARTESIAN_3D(#40)COORD_SYSTEM_CHILD(#18));
#40= AXIS2_PLACEMENT_3D('Part axes', #34, #38, #36);
#34= CARTESIAN_POINT('Part origin', (0., 0., 0.));
#38= DIRECTION('Part z-axis', (0., 0., 1.));
#36= DIRECTION('Part x-axis', (1., 0., 0.));
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly CS', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#33= (PART(.UNDEFINED., $)PART_PRISMATIC()PART_PRISMATIC_SIMPLE(#21, #26, $, $)
      STRUCTURAL_FRAME_ITEM(92, '92', 'brace')STRUCTURAL_FRAME_PRODUCT($)
      STRUCTURAL_FRAME_PRODUCT_WITH_MATERIAL(#27, $, $));
#21= SECTION_PROFILE(1, 'W14X158', $, $, 5, .T.);
#26= POSITIVE_LENGTH_MEASURE_WITH_UNIT
      (POSITIVE_LENGTH_MEASURE(258.48791), #3);
#3= (CONTEXT_DEPENDENT_UNIT('INCH')LENGTH_UNIT()NAMED_UNIT(#1));
#1= DIMENSIONAL_EXPONENTS(1., 0., 0., 0., 0., 0.);
#27= MATERIAL(1, 'GRADE50', $);
#20= LOCATED_ASSEMBLY(92, '92', 'brace', #18, $, #19, #10);
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly Coordinate System', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#19= ASSEMBLY_MANUFACTURING(92, '92', 'brace', $, $, $, $, $, $, $);
#10= STRUCTURE(1, 'cis_2', 'Unknown');
```

Locating the part in  
an assembly

Parts refer to  
assemblies

Steel part  
defined by a  
cross section,  
length, and  
material



# What's in a CIS/2 file (detailed model)

```
#43= LOCATED_PART(92,'92','brace',#42,#33,#20);
#42= (COORD_SYSTEM('', 'Part CS', $, 3)
      COORD_SYSTEM_CARTESIAN_3D(#40)COORD_SYSTEM_CHILD(#18));
#40= AXIS2_PLACEMENT_3D('Part axes', #34, #38, #36);
#34= CARTESIAN_POINT('Part origin', (0., 0., 0.));
#38= DIRECTION('Part z-axis', (0., 0., 1.));
#36= DIRECTION('Part x-axis', (1., 0., 0.));
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly CS', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#33= (PART(.UNDEFINED., $)PART_PRISMATIC()PART_PRISMATIC_SIMPLE(#21, #26, $, $)
      STRUCTURAL_FRAME_ITEM(92, '92', 'brace')STRUCTURAL_FRAME_PRODUCT($)
      STRUCTURAL_FRAME_PRODUCT_WITH_MATERIAL(#27, $, $));
#21= SECTION_PROFILE(1, 'W14X158', $, $, 5, .T.);
#26= POSITIVE_LENGTH_MEASURE_WITH_UNIT
      (POSITIVE_LENGTH_MEASURE(258.48791), #3);
#3= (CONTEXT_DEPENDENT_UNIT('INCH')LENGTH_UNIT()NAMED_UNIT(#1));
#1= DIMENSIONAL_EXPONENTS(1., 0., 0., 0., 0., 0.);
#27= MATERIAL(1, 'GRADE50', $);
#20= LOCATED_ASSEMBLY(92, '92', 'brace', #18, $, #19, #10);
#18= COORD_SYSTEM_CARTESIAN_3D('', 'Assembly Coordinate System', $, 3, #17);
#17= AXIS2_PLACEMENT_3D('Assembly axes ', #11, #15, #13);
#11= CARTESIAN_POINT('Assembly origin ', (720., 540., 120.));
#15= DIRECTION('Assembly z-axis ', (-0.37139068, 0., 0.92847669));
#13= DIRECTION('Assembly x-axis ', (0.92847669, 0., 0.37139068));
#19= ASSEMBLY_MANUFACTURING(92, '92', 'brace', $, $, $, $, $, $, $);
#10= STRUCTURE(1, 'cis_2', 'Unknown');
```

Locating the part in  
an assembly

Parts refer to  
assemblies

Steel part  
defined by a  
cross section,  
length, and  
material

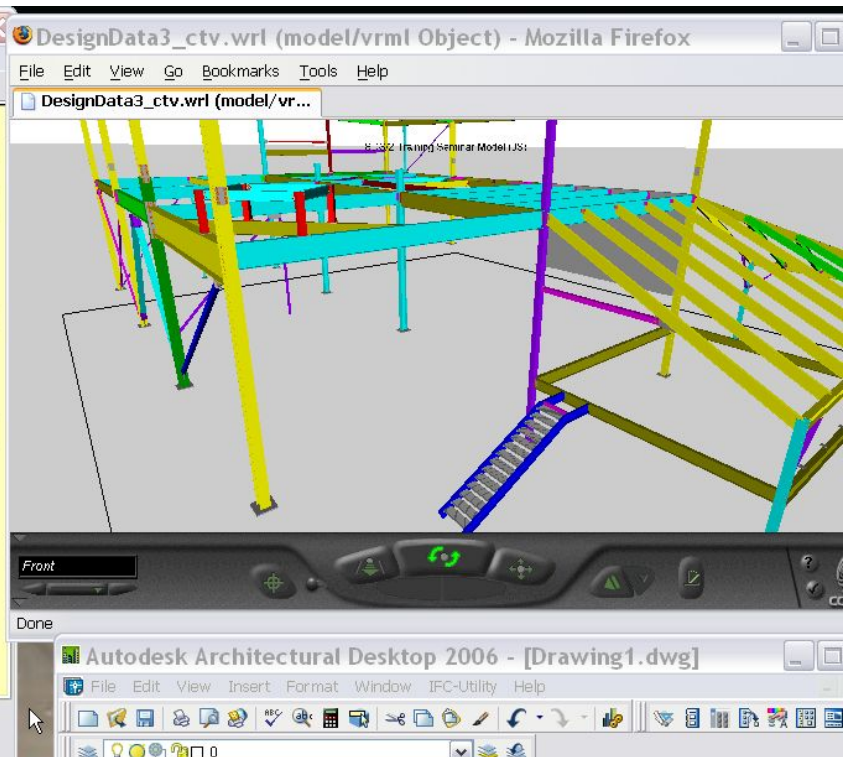
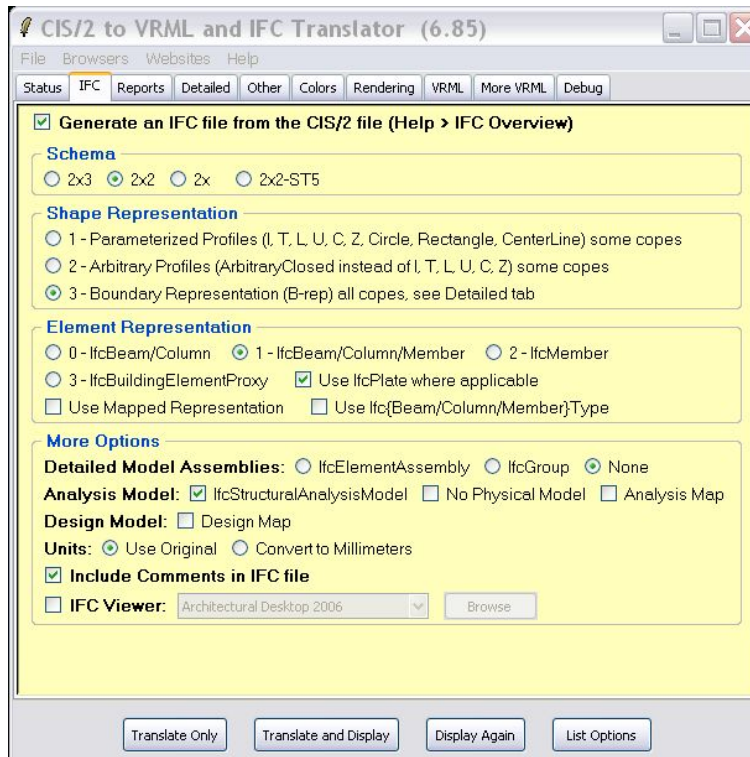
Locating the  
assembly in an  
structure

Assemblies do not  
refer to parts

# CIS/2 VRML Viewer

- Started development of the CIS/2 to VRML Translator - 2000
- First presented at NASCC - 2001
- Online web interface - 2001
- Windows version - 2003
- Software developers use it to verify their CIS/2 export
  - No need to exchange with other software
  - Resolve conflicts between software
  - Implement entities that are not imported by any software
- End users use it for design review, model sharing, electronic RFI, marketing, BOM, ...
- Tested with over 500 CIS/2 files
- Over 1000 downloads, 100s of upgrades from older versions
- Version 7.0 released November 2006
- Integration with 3D PDF, Google Earth, Google SketchUp

# Translator user interface



# VRML model

# Part summary

**CIS/2 Summary Report - SDS/2 Training Seminar Model (JS) - Mozilla Firefox**

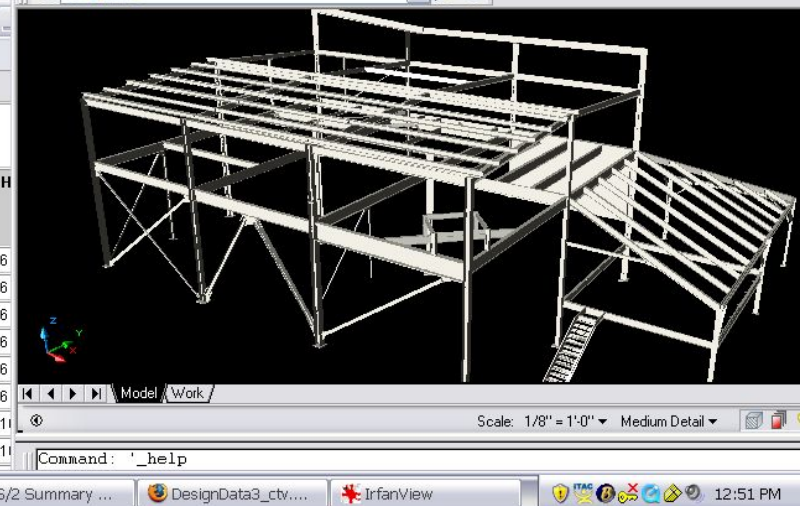
File Edit View Go Bookmarks Tools Help

CIS/2 Summary Report - SDS/2 ...

2003-11-15 08:40:40-06:00

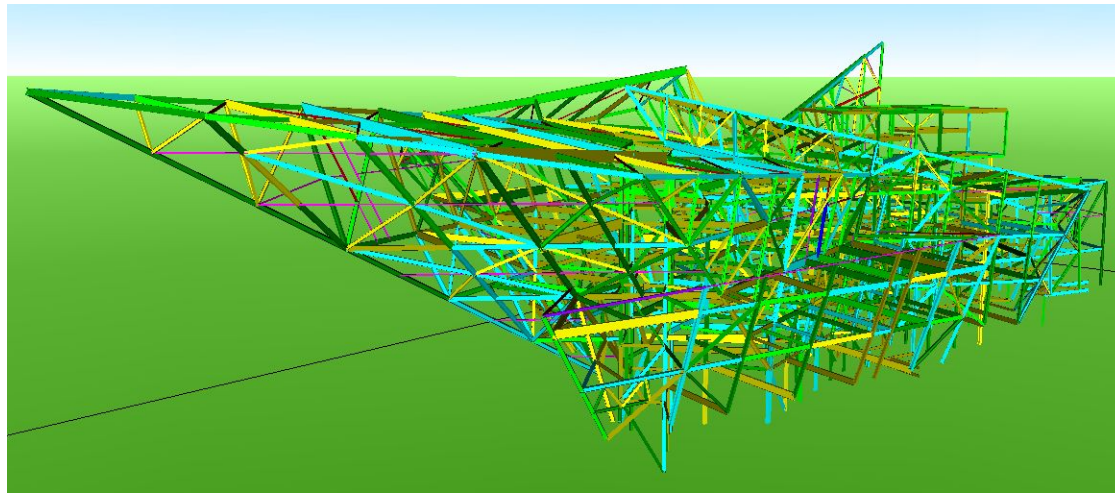
Part List (Material List, Assembly List, Bolt List)

	Qty	Mark (Bold-main)	Size (Link to Material List)	Length (Ft/In)	Grade	Unit Wgt* (Lbs)	Total Wgt* (Lbs)	Function	
1	36	a1	<a href="#">L4x3-1/2x5/16</a>	8 1/2	A36	5.4	195	Beam	(6) 13/16
2	6	a2	<a href="#">L3-1/2x3x5/16</a>	0-10	A36	5.5	33	Beam	(6) 13/16
3	6	a3	<a href="#">L3-1/2x3x5/16</a>	0-10	A36	5.5	33	Beam	(6) 13/16
4	3	a4	<a href="#">L3-1/2x3x5/16</a>	1-1	A36	7.2	22	Beam	(8) 13/16
5	3	a5	<a href="#">L3-1/2x3x5/16</a>	1-1	A36	7.2	22	Beam	(8) 13/16
6	24	a6	<a href="#">L4x3-1/2x5/16</a>	11 1/2	A36	7.3	176	Beam	(8) 13/16
7	5	a7	<a href="#">L3-1/2x3x5/16</a>	1-4	A36	8.9	44	Beam	(10) 13/16
8	5	a8	<a href="#">L3-1/2x3x5/16</a>	1-4	A36	8.9	44	Beam	(10) 13/16

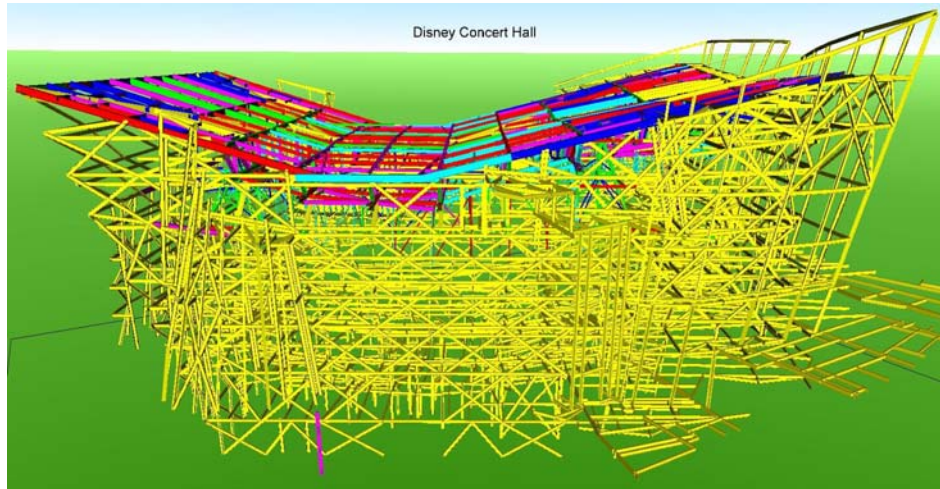


# IFC model

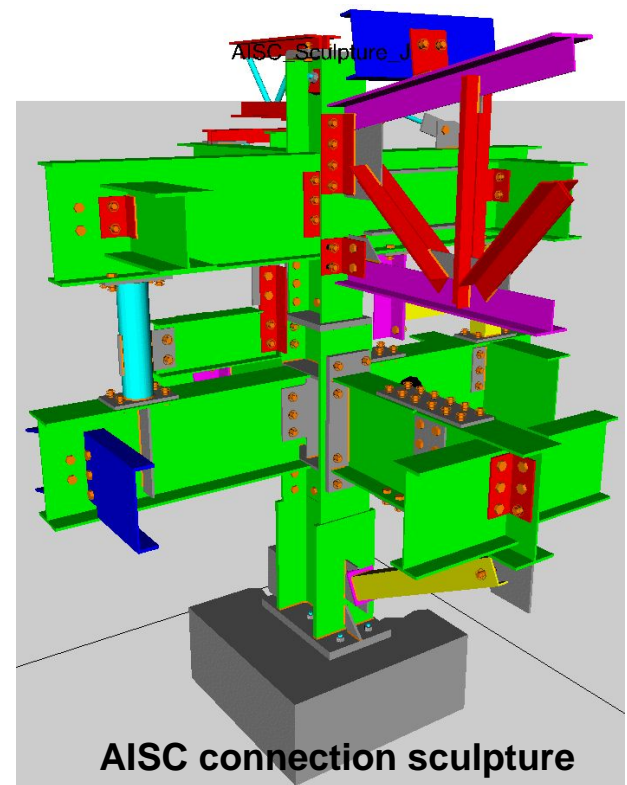




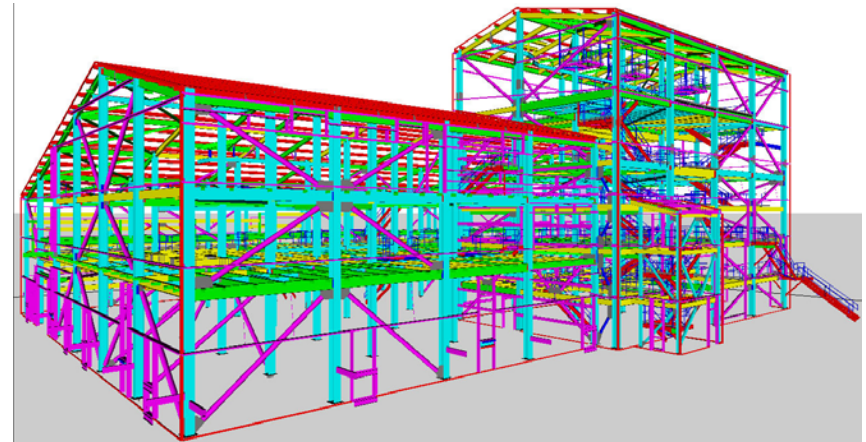
**Denver Art Museum**



**Disney Concert Hall**



**AISC connection sculpture**



**VRML from CIS/2 files**



**National Institute of Standards and Technology**  
Technology Administration, U.S. Department of Commerce

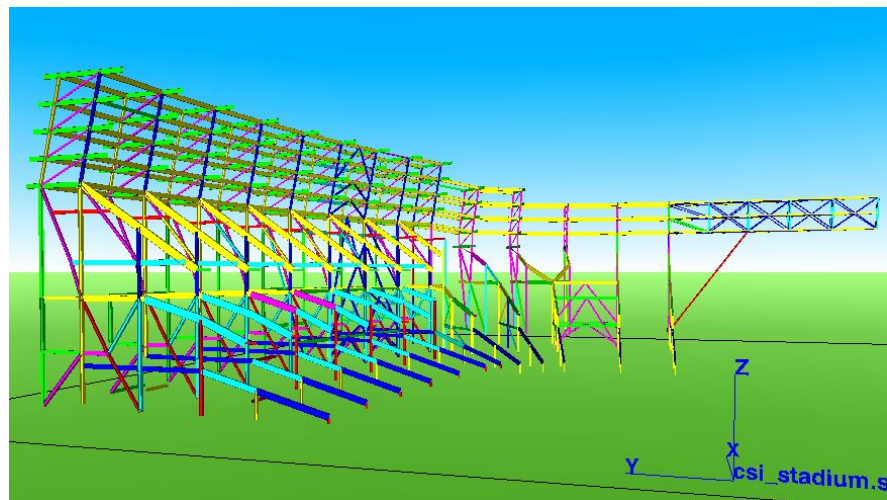




GOLDEN GATE BRIDGE - 3D MODEL: MASS-NO BOT. ORTHO. DECK(1965)

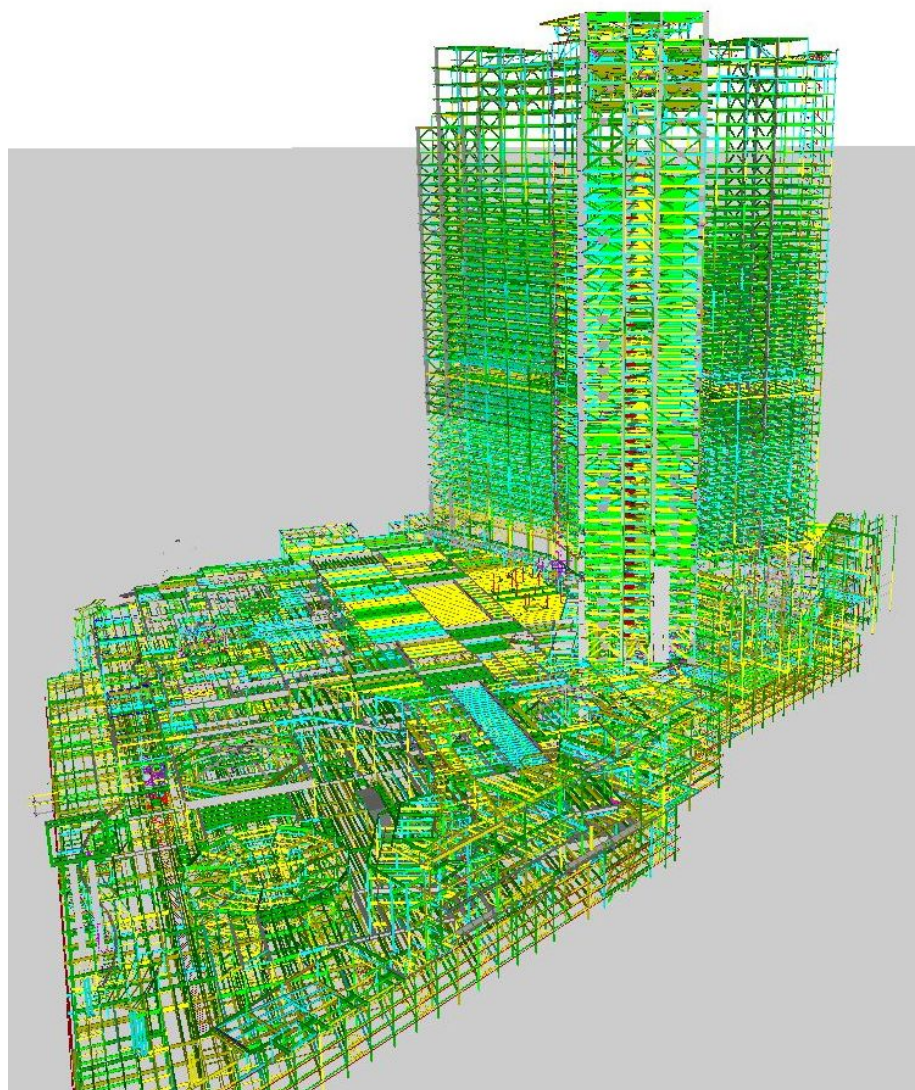


Golden Gate Bridge

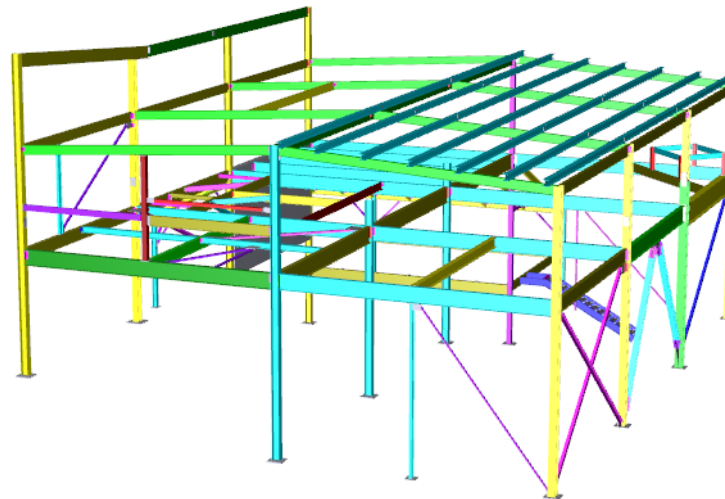


Soldier Field

Las Vegas hotel – 6 CIS/2 files – 230,503 parts







# What is IFC?

- Industry Foundation Classes (IFC) is the product data model developed by the IAI (International Alliance for Interoperability) to facilitate interoperability in the building industry
- Building information not geometry
- Extract information for design, analysis, facilities management, operation, quantity takeoff, energy simulation, code checking, cost estimating ...
- Well defined architecture and domain extension mechanism
- Current version IFC2x3
- IFC Certification
- Implementers Support Group (ISG), Modeling Support Group (MSG)

# IFC Research

- Added CIS/2 to IFC translation - 2005
- Identified deficiencies in IFC to handle structural steel, contributing to future versions of IFC
- Translator uses all IFC entities that can be used for structural steel (loads, reactions, bolts, welds, etc.)
- Provide IFC test cases for software developers of IFC importing applications
- End users moving CIS/2 models into IFC applications, for example RAM and SDS/2 to Revit and ArchiCAD to do coordination with concrete
- Contributing to future versions of the IFC schema
- Member of the IAI Structural Group, Implementers Support Group (ISG), Modeling Support Group (MSG)
- Developing Information Delivery Manual (IDM) for structural steel

# What's in an IFC file

```
#147= IFCBEAM('0XNPpkfCnCVLy4HJ9X6tF_',#6005,'a2[1] L4x3-1/2x5/16','Located part',$,#119,#389,$);
#6005= IFCOWNERHISTORY(#6003,#6004,$,.ADDED,$,$,$,1109803792);
#6003= IFCPERSONANDORGANIZATION(#6001,#6002,$);
#6001= IFCPERSON($,'Barry',$,$,$,$,$);
#6002= IFCORGANIZATION($,'Design Data Corporation',$,$,$);
#6004= IFCAPPLICATION(#6002,'Unknown','SDS/2 Version 6.300 on NT','Unknown');
#6002= IFCORGANIZATION($,'Design Data Corporation',$,$,$);
#119= IFCLOCALPLACEMENT(#270,#241);
#270= IFCLOCALPLACEMENT($,#239);
#239= IFCAXIS2PLACEMENT3D(#164,#218,#217);
#164= IFCCARTESIANPOINT((0.,0.,0.));
#218= IFCDIRECTION((0.,0.,1.));
#217= IFCDIRECTION((1.,0.,0.));
#241= IFCAXIS2PLACEMENT3D(#170,#221,#220);
#170= IFCCARTESIANPOINT((3048.,-3.30199987888336,-44.45));
#221= IFCDIRECTION((0.,-1.,0.));
#220= IFCDIRECTION((0.,0.,-1.));
#389= IFCPRODUCTDEFINITIONSHAPE('a2[1]',$,($390));
#390= IFCSHAPE REPRESENTATION(#6011,'Body','SweptSolid',($391));
#6011= IFCGEOMETRICREPRESENTATIONCONTEXT('Plan','Design',3,1.0E-5,#6040,$);
#6040= IFCAXIS2PLACEMENT3D(#6041,#6042,#6043);
#6041= IFCCARTESIANPOINT((0.,0.,0.));
#6042= IFCDIRECTION((1.,0.,0.));
#6043= IFCDIRECTION((0.,1.,0.));
#391= IFCEXTRUDEDAREASOLID(#54,#6040,#6044,139.7);
#54= IFCCLSHAPEPROFILEDEF(.AREA., 'L4X3-1/2X5/16',#304,101.6,88.9,7.9,11.1,$,$,44.45,50.8);
#304= IFCAXIS2PLACEMENT2D(#303,#6052);
#303= IFCCARTESIANPOINT((-44.45,50.8));
#6052= IFCDIRECTION((1.,0.));
#6040= IFCAXIS2PLACEMENT3D(#6041,#6042,#6043);
#6041= IFCCARTESIANPOINT((0.,0.,0.));
#6042= IFCDIRECTION((1.,0.,0.));
#6043= IFCDIRECTION((0.,1.,0.));
#6044= IFCDIRECTION((0.,0.,1.));
```

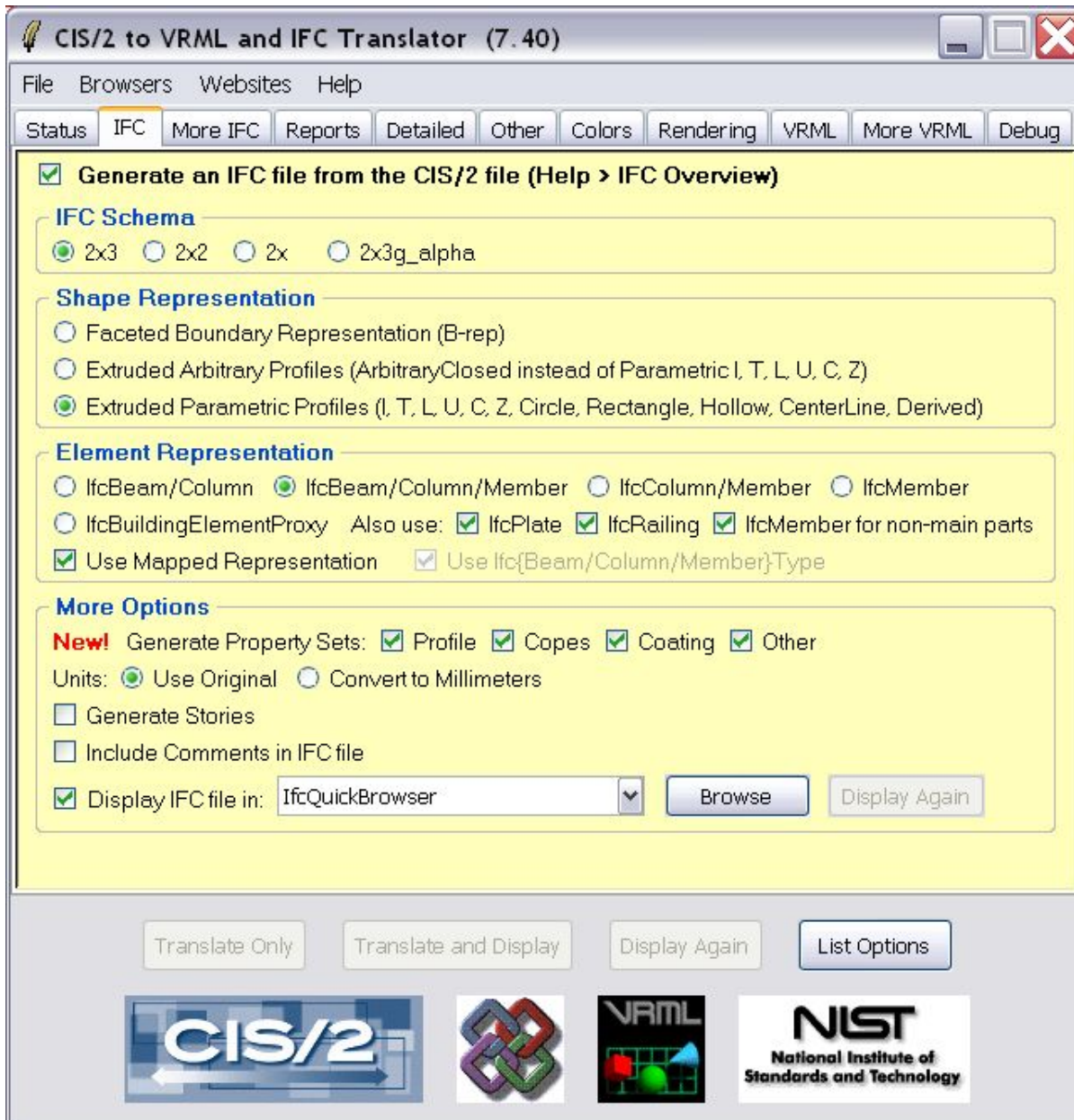
Steel part is  
a beam (or  
column,  
member)

Locating the part in  
an assembly and  
assembly in the  
structure

Other entities group  
parts in an assembly

Geometry of  
steel part  
defined by a  
cross section  
and length (or  
boundary  
representation)

Other entities  
associate  
materials



**IFC options in the translator**

**< IFC schemas**

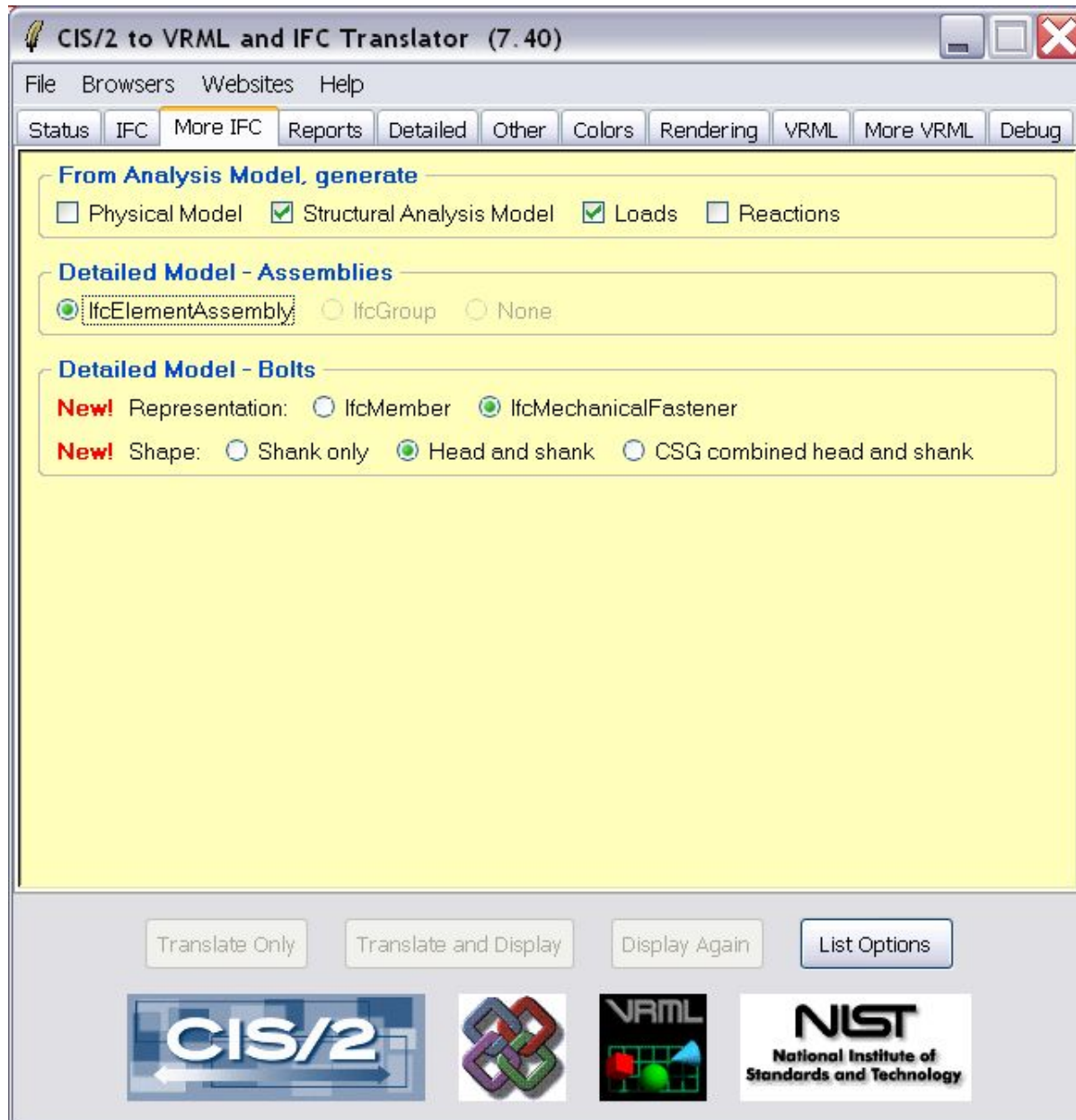
**< shape representations**

**< element representations**

**< property sets**

**< display in IFC applications**





**More IFC options**

**< analysis model**

**< assemblies**

**< bolts**

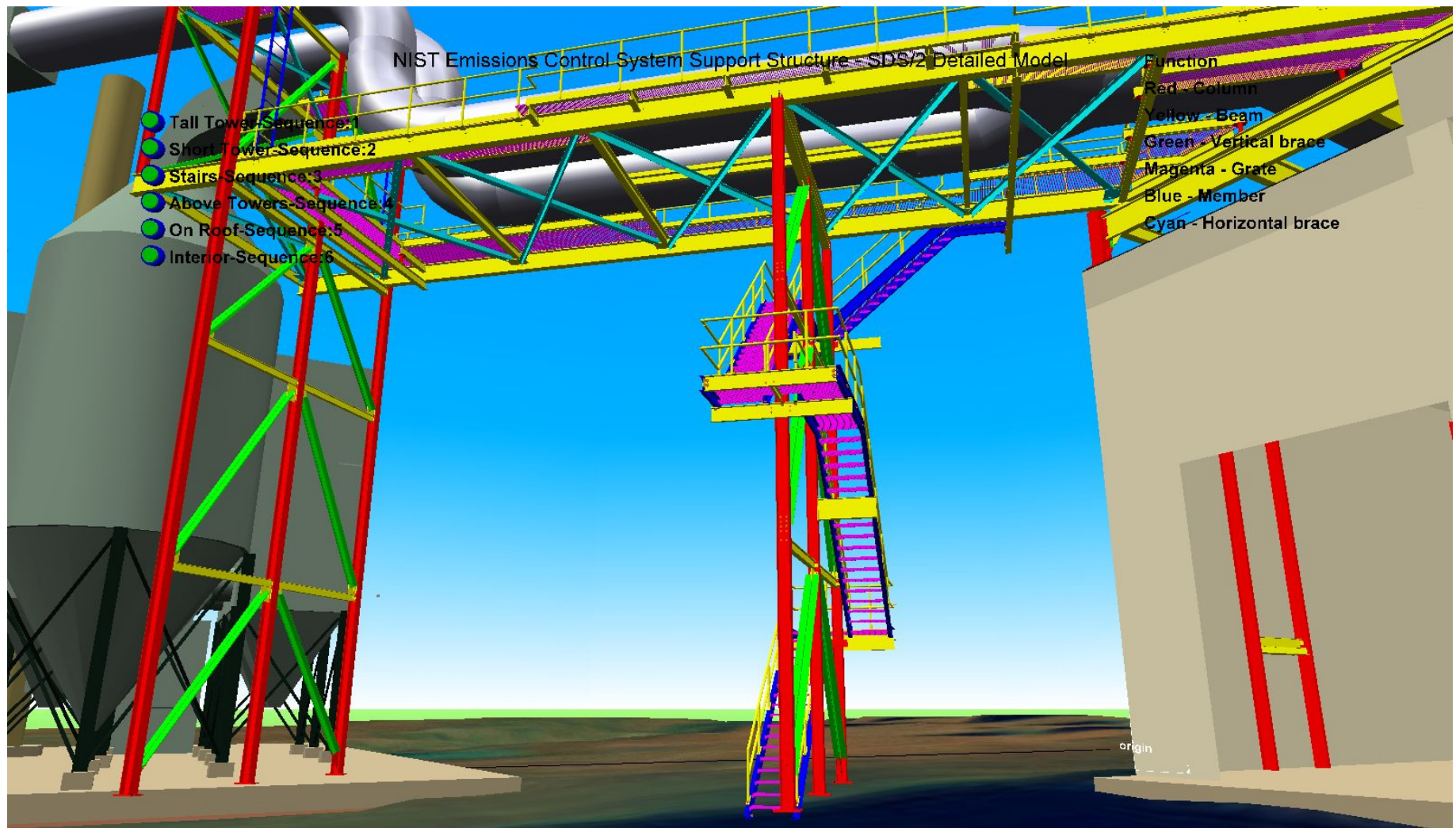




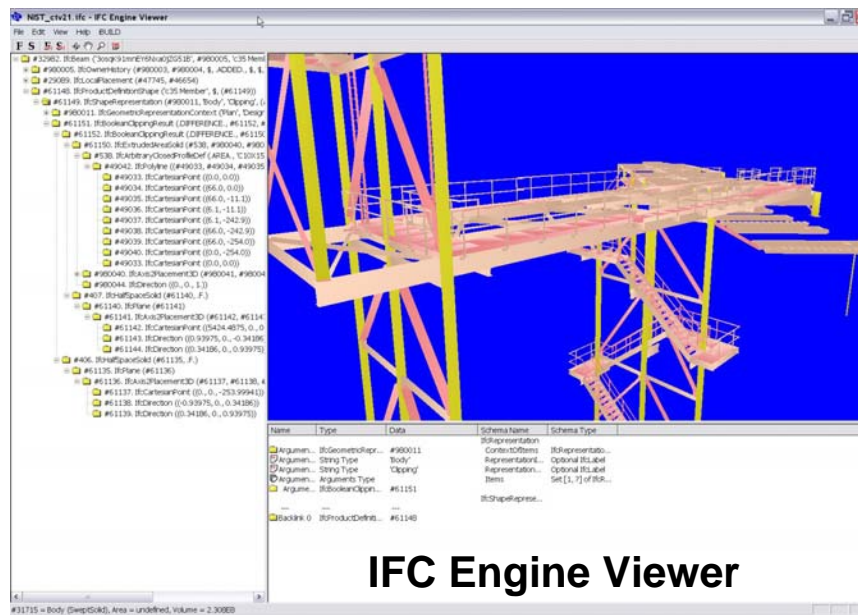
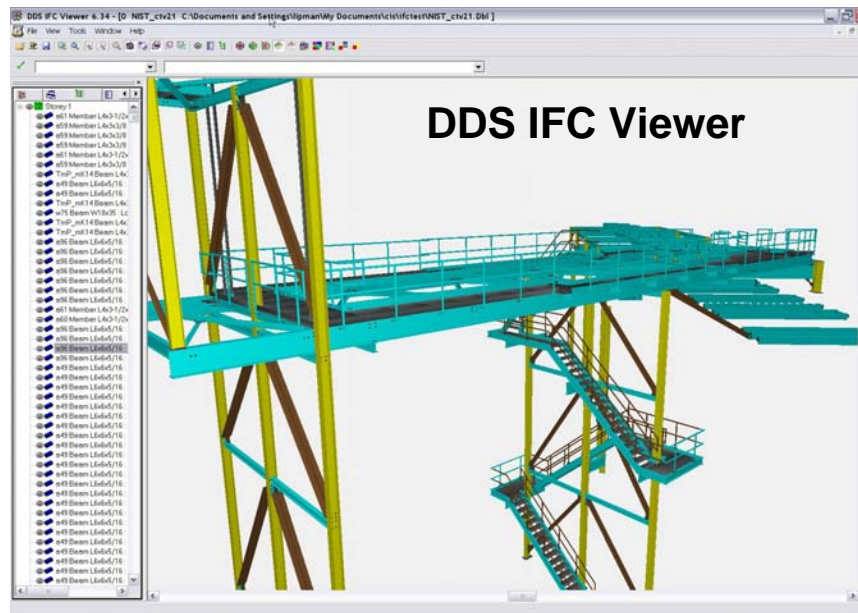
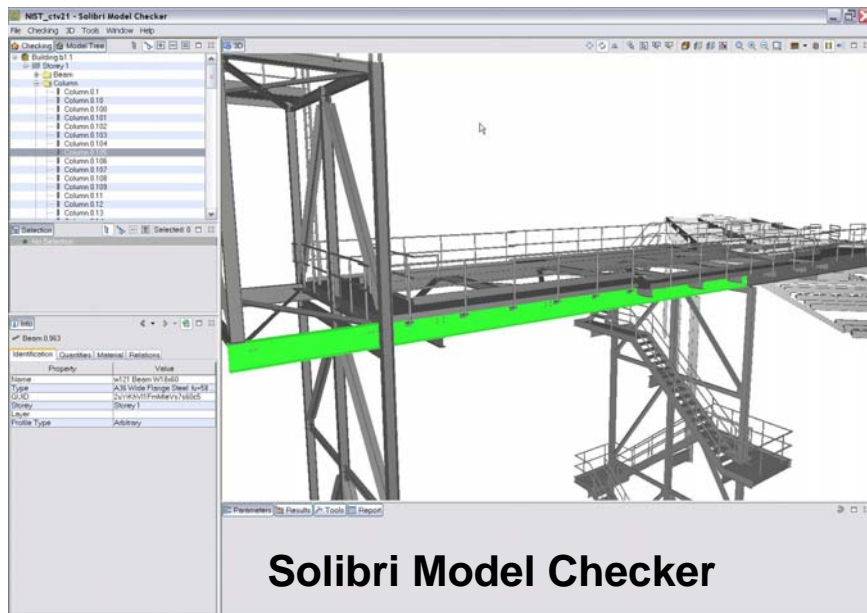
## **NIST Large Fire Research Facility Emissions Control System (ECS)**

- Fire tests in building (right)
- Steel structure carries ducts to ECS (left)
- Steel detailed in SDS/2 and exported to CIS/2





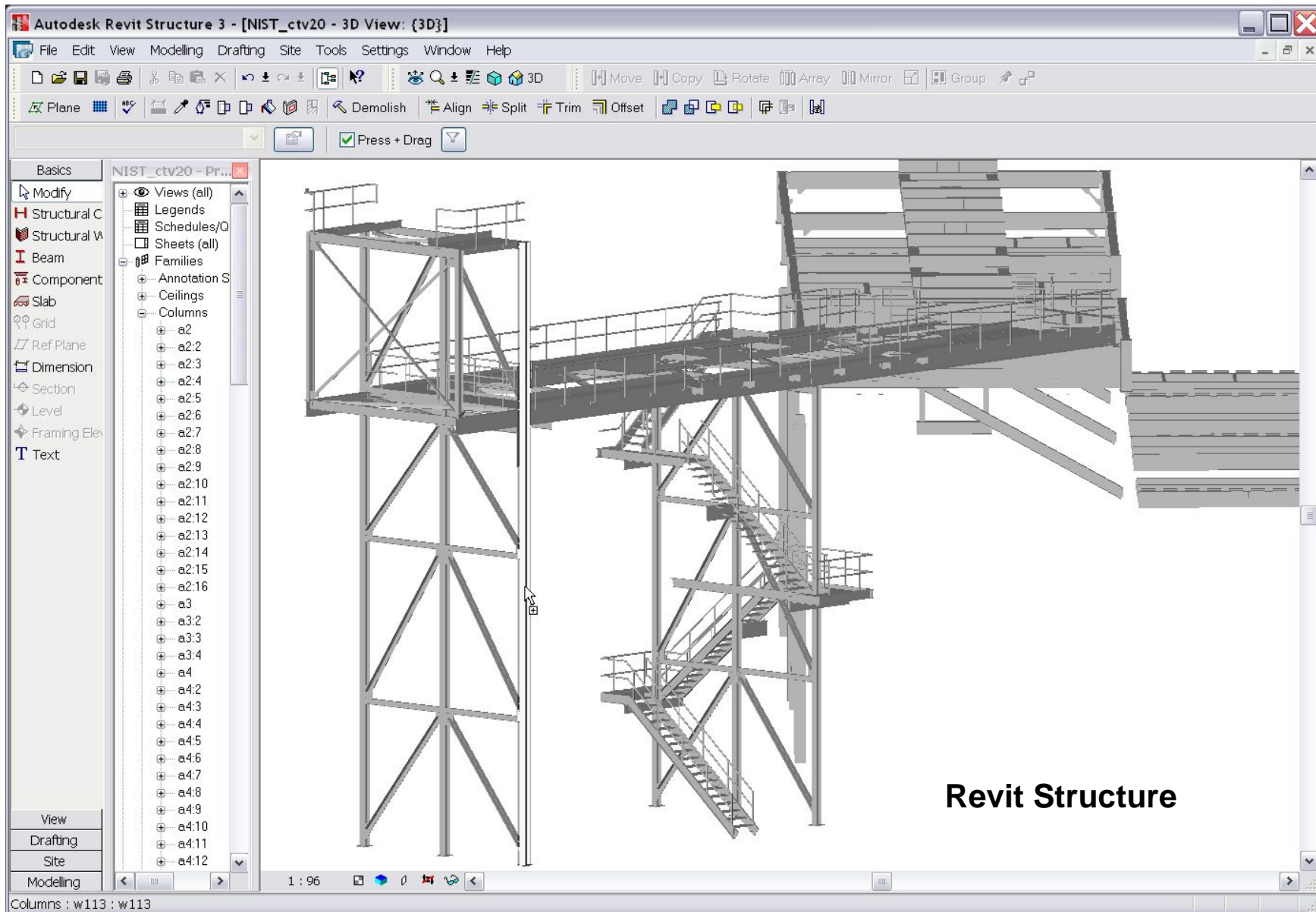
VRML from CIS/2 translator (multicolored)  
Building, ductwork, ECS generated by hand







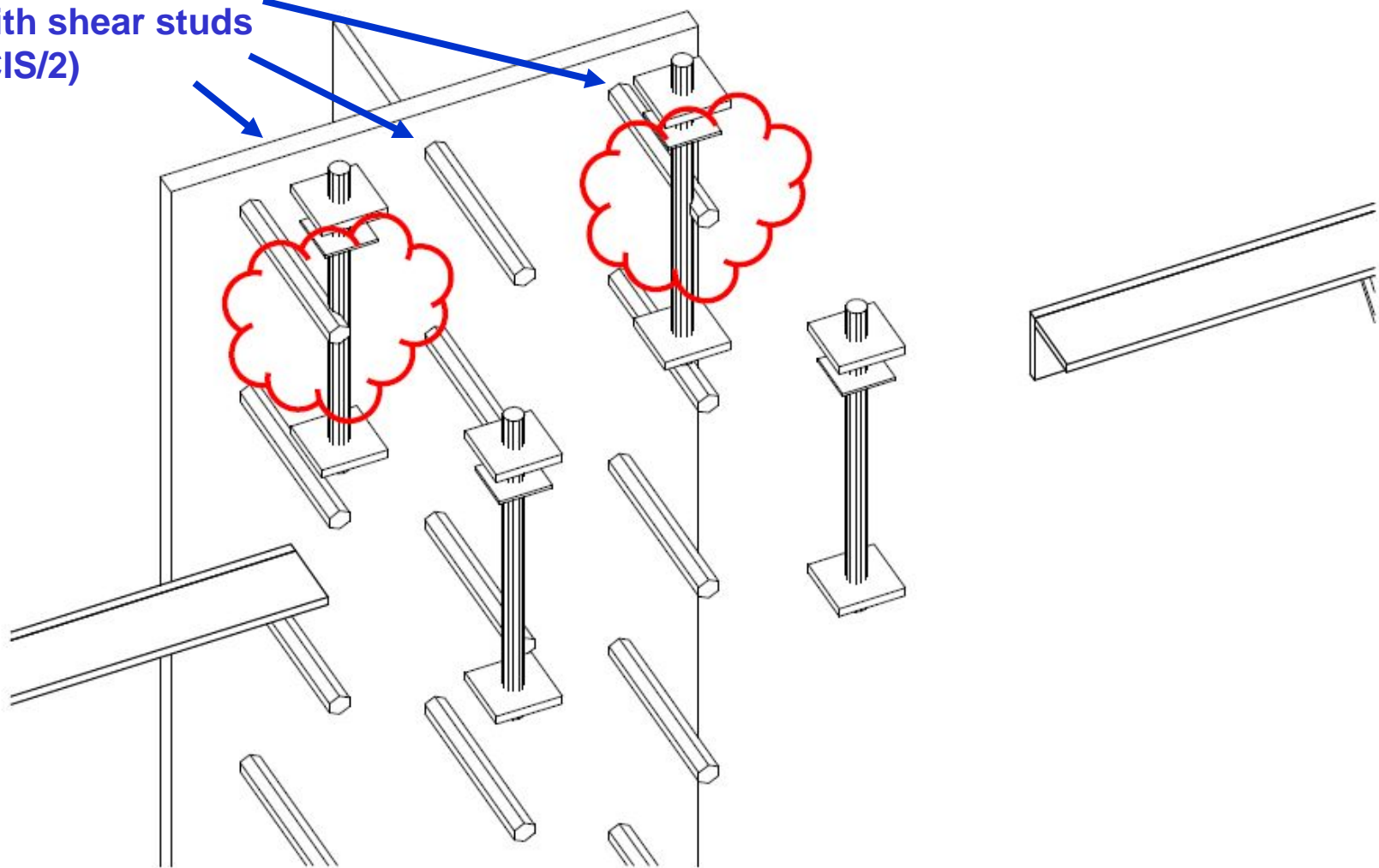




Revit Structure

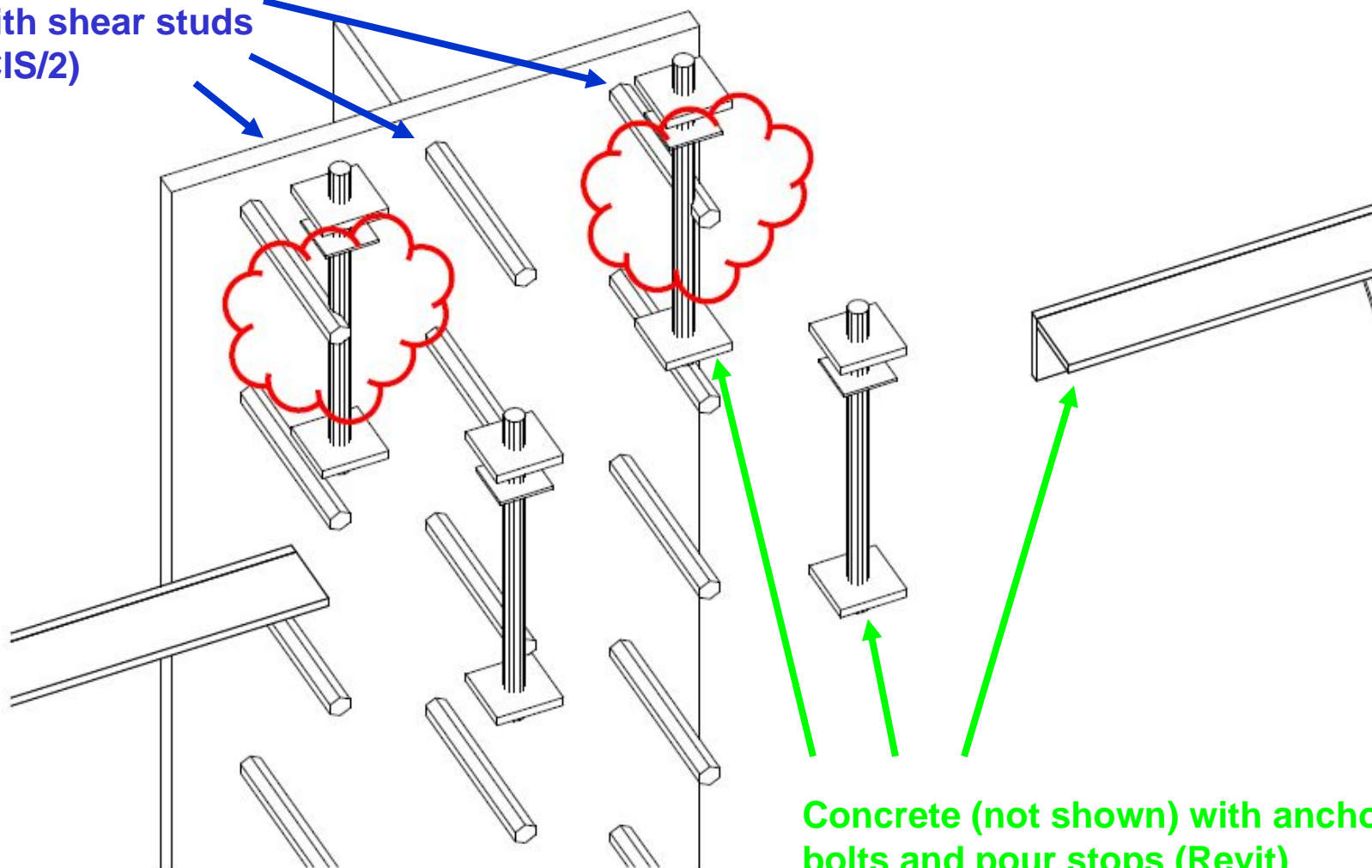
## Coordination of steel (from CIS/2) and concrete in Revit

Steel end plate  
with shear studs  
(CIS/2)



## Coordination of steel (from CIS/2) and concrete in Revit

Steel end plate  
with shear studs  
(CIS/2)

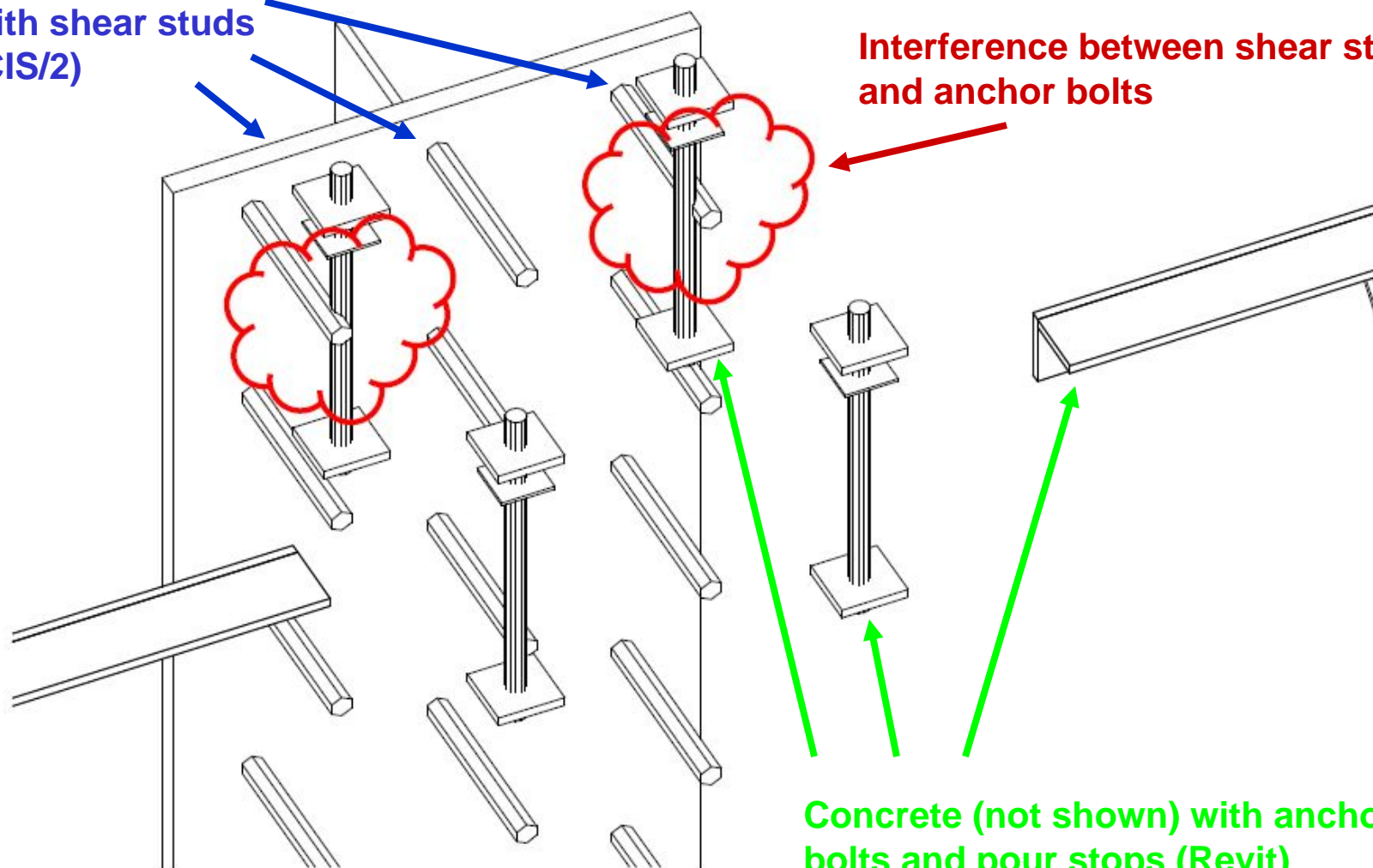


Concrete (not shown) with anchor bolts and pour stops (Revit)

## Coordination of steel (from CIS/2) and concrete in Revit

Steel end plate  
with shear studs  
(CIS/2)

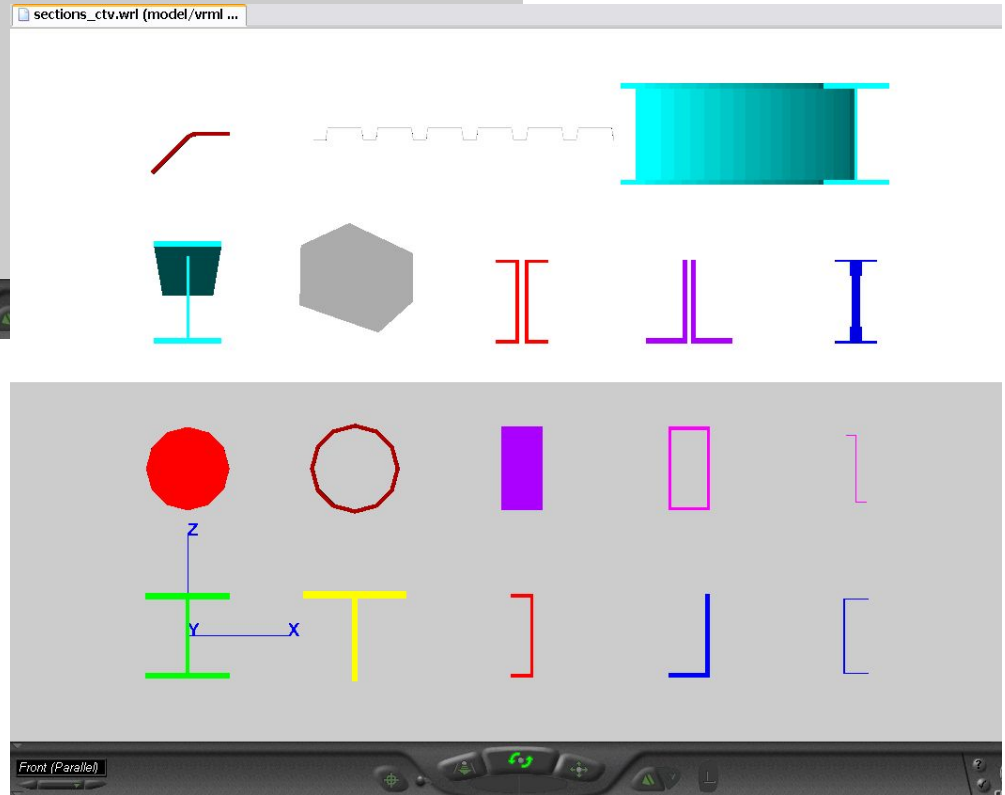
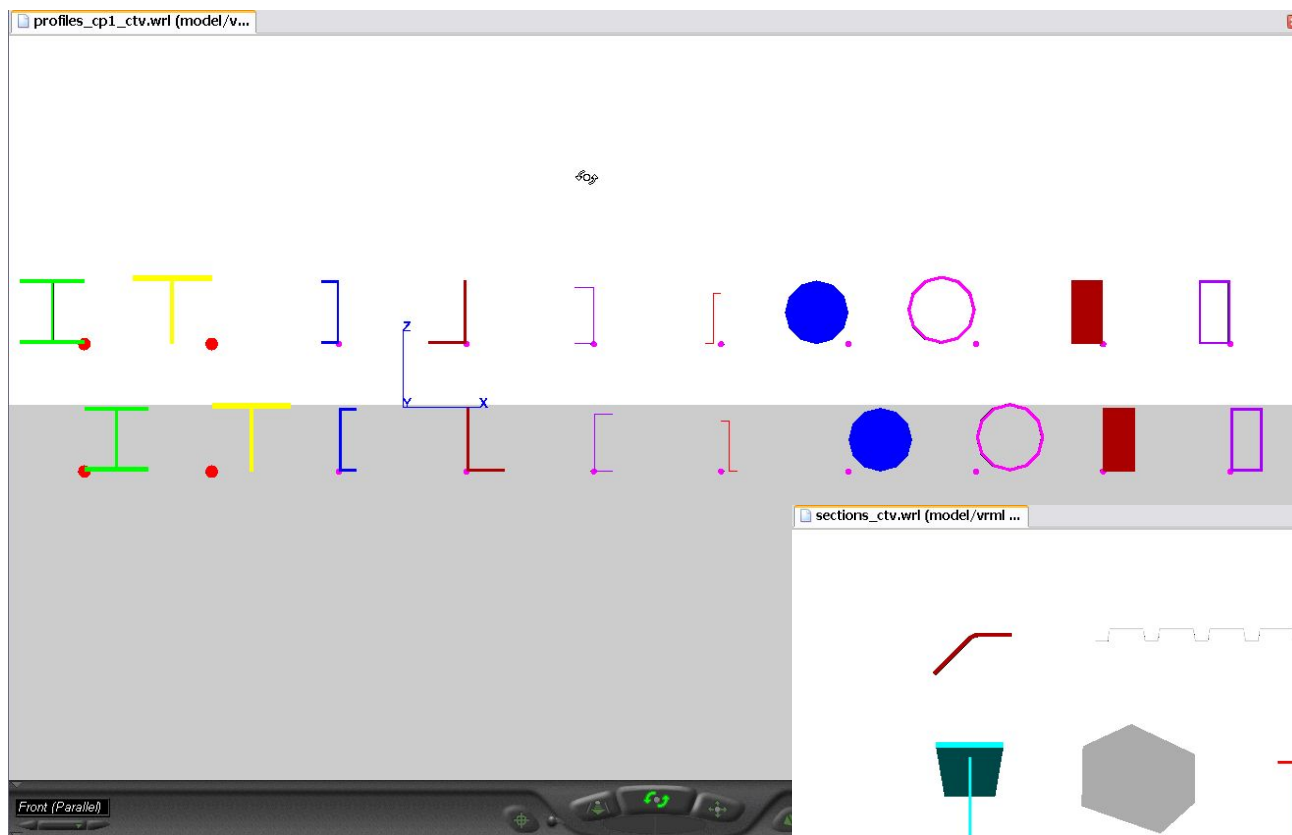
Interference between shear studs  
and anchor bolts



# IFC Issues for Structural Steel

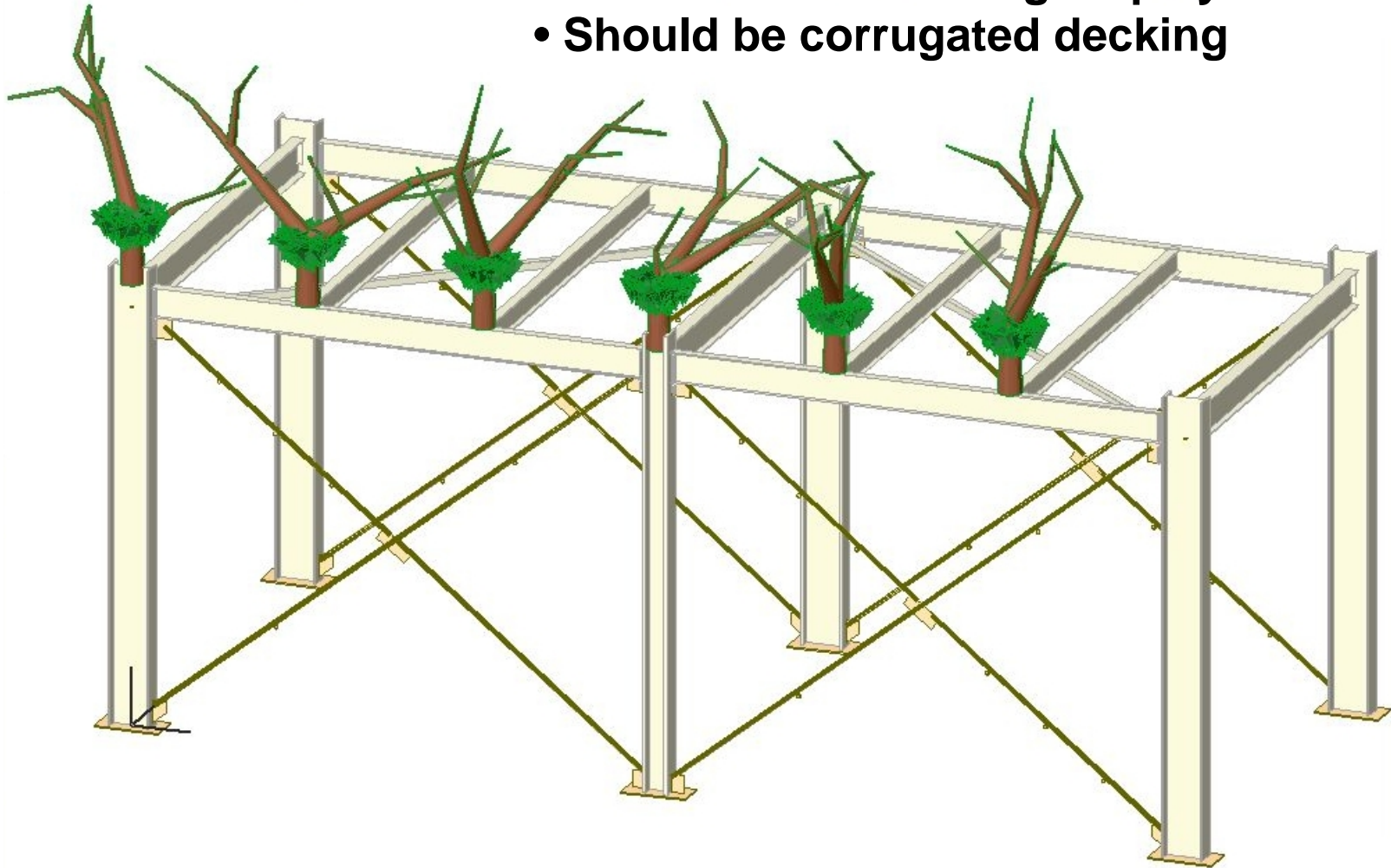
- In the previous slides, the same IFC file could not be imported into the IFC applications because of sometimes incomplete implementation of parametric profiles, one size (file) does not fit all
- Parametric profiles are essential for structural steel
- Information relevant to structural steel is lost, misplaced, or ignored when imported (piecemark, section designator, cardinal point), need agreement where that information will go
- Some things not handled well or at all or not imported: parametric profiles, bolts, welds, holes, some loads, mirrored sections, double angles, cutouts, item properties
- CIS/2 has strong notion of an assembly (main beam/column + clip angles, gusset plates)
- Explicit geometry (IFC) vs. implicit geometry (CIS/2)
- Roundtripping issues, input as parametric profile, export as B-rep, adding extra coordinate transforms
- Vendor specific property sets





## Parametric profile tests

- **Bad IFC file import**
- **Next version - trees became chairs**
- **Next version - nothing displayed**
- **Should be corrugated decking**



**Corrugated decking is correct**



**For more information:**  
**[cis2.nist.gov](http://cis2.nist.gov)**

